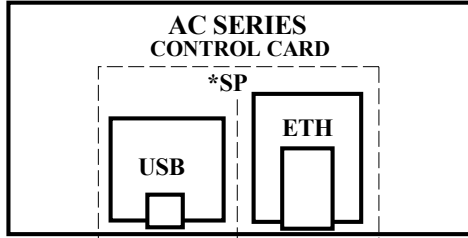
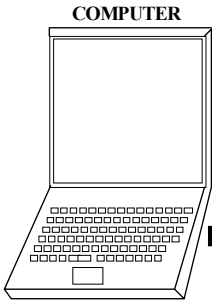


AC SERIES COMPUTER CONNECTIONS

DIRECT COMPUTER CONNECTION



USB CABLE

RJ45 SOCKET

*SP : AC Series serial port channels.
 SP1 (B13 - SERIAL PORT 1)
 SP2 (B14 - SERIAL PORT 2)
 SP3 (B15 - SERIAL PORT 3)
 SP4 (B16 - SERIAL PORT 4)
 *SPx.. : 1 (PC COMMUNICATION)

PARAMETER SETTINGS

M2 : PARAMETERS

P2 : AUX. PARAMETERS

B13 : SERI PORT 1

Code : 001 (PC COMMUNICATION)

B14 : SERI PORT 2

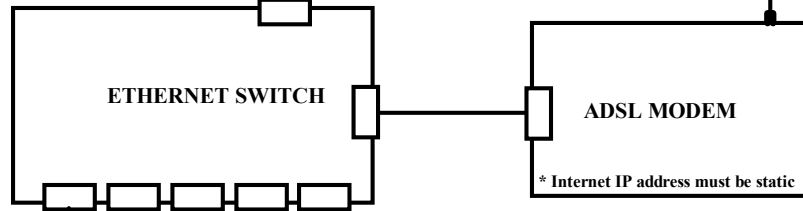
B15 : SERI PORT 3

B16 : SERI PORT 4

CONNECTION THROUGH INTERNET

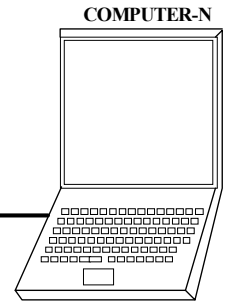
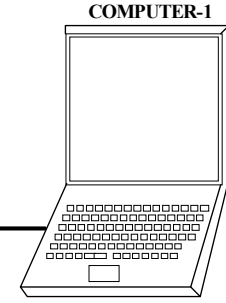
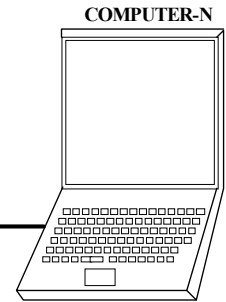
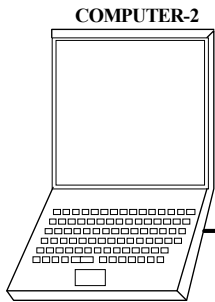
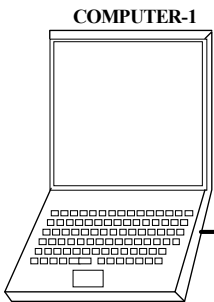


INTERNET



* Internet IP address must be static

LOCAL CONNECTION THROUGH ETHERNET



F/7.5.5.02.67

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AC SERIES COMPUTER CONNECTION DIAGRAM				
AYBEY ELEKTRONIK	SERIES	AC	DRW.	M. AKKUS
	PROJ.	AC109	APPRV.	M. AYBEY
	REV.	00	DATE	20 JUN 12